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special and common cause, each of which requires a different management response. Each type of data--variables, count defect, or defect ...

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This chapter provides an overview of common uses of SPC in healthcare, and some guidance on the choice of appropriate charts for various applications. It also talks about implementation issues and more advanced SPC and related methods. The choice

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of an appropriate control chart depends on the type of data to be plotted.

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SPC charts are chronological graphs of process data that are

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used in many other industries to help understand, control, and improve processes and that, although based in statistical theory, are easy for practitioners to use and interpret.

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RESULTS: We included 34 studies, presenting 64 control charts of which 40 control charts plotted two phases of the PDSA cycle. The criterion to use 10-35 data points in a control chart was least adhered to (48.4% non-

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